

**MACHINABILITY RATINGS**  
**STAINLESS**

<b>GRADE</b>	<b>APPROXIMATE SURF. FT. PER MIN.</b>	<b>% RELATIVE SPEED BASED ON C-1212 as 100%</b>
<b>302</b>	<b>70</b>	<b>40</b>
302/304 "B"	55	28
303	150	75
304	70	40
304L	70	40
309	60	36
310	60	36
316	60	36
316"B"	50	22
316 L	60	36
317-317 L	60	36
321	60	36
330	45	20
347	60	36
403	95	54
410	95	54
416 Ann	150	75
416 H.T.	85	50
418 (Greek Ascoloy)	96	50
420	85	50
420F	125	68
422	85	50
430	110	66
430F	150	75
431	80	48
440 A	65	40
440 C	65	40
440 F Se	80	48
446	60	36
Custom 455(12-9-2)	55	28
PH-13-8 MO	60	36
15-5 PH	75	45
17-4 PH	75	45
17-4 PH "H1150"	85	50
17-7 PH	75	45
AM 355	72	42
Nitronic 40	50	22
Nitronic 50	50	22
Nitronic 60	50	22